**Crystal Data**: Monoclinic. *Point Group*: 2/m. As bladed crystals, to 0.50 mm, elongated along [010], that display {001}, {100}, and {010}. *Twinning*: A twofold twin axis is along [101].

**Physical Properties**: Cleavage: Perfect on  $\{100\}$ . Fracture: n.d. Tenacity: Brittle. Hardness = 3.5-4 D(meas.) = n.d. D(calc.) = 4.216

**Optical Properties**: Transparent. *Color*: Green. *Streak*: Green. *Luster*: Subadamantine. *Optical Class*: Biaxial (-).  $\alpha > 1.8$   $\beta > 1.8$   $\gamma > 1.8$  2V(meas.) = n.d. 2V(calc.) = n.d. *Dispersion*: r > v, strong.

**Cell Data**: *Space Group*:  $P2_1/m$ . a = 9.9904(6) b = 5.9934(4) c = 5.5255(4)  $\beta = 97.428(4)^{\circ}$  Z = 2

X-ray Powder Pattern: Calculated pattern.

4.948 (100), 2.580 (88), 5.214 (65), 2.122 (60), 2.736 (55), 3.450 (54), 3.006 (53)

Chemistry:	(1)	(2)
CuO	54.99	54.91
$MoO_3$	35.17	36.80
$H_2O$	[8.61]	8.29
Total	98.77	100.00

(1) Childs Aldwinkle mine, Copper Creek, Pinal County, Arizona, USA; average of 13 electron microprobe analyses, supplemented by Raman spectroscopy,  $H_2O$  calculated from stoichiometry; corresponds to  $Cu_{2.89}(Mo_{1.04}O_4)(OH)_4$ . (2)  $Cu_3(MoO_4)(OH)_4$ .

**Occurrence**: A secondary mineral formed by weathering of a mineralized (molybdenite, bornite, chalcocite, chalcopyrite) breccia pipe.

Association: Brochantite, antlerite, lindgrenite, wulfenite, natrojarosite, chalcanthite.

**Distribution**: From the south glory hole of the Childs Aldwinkle mine, Galiuro Mountains, Bunker Hill District, Copper Creek, Pinal County, Arizona, USA.

**Name**: Honors Mark Goldberg Ascher, a mineral collector and engineer in Tucson, Arizona, USA, who found the first specimen.

**Type Material**: University of Arizona Mineral Museum, Tucson, Arizona, USA (19291) and the RRUFF Project (deposition R100030).

**References**: (1) Yang, H., R.A. Jenkins, R.M. Thompson, R.T. Downs, S.H. Evans, and E.M. Bloch (2012) Markascherite, Cu<sub>3</sub>(MoO<sub>4</sub>)(OH)<sub>4</sub>, a new mineral species polymorphic with szenicsite, from Copper Creek, Pinal County, Arizona, U.S.A. Amer. Mineral., 97, 197-202.